



Allen C. Eggen
Environmental Consultant
Billings Refinery
ConocoPhillips
P.O. Box 30198
Billings, MT 59107-0198
Phone 406.255.2626
Fax 406.255.2621
allen.eggen@conocophillips.com

CERTIFIED NO. 7009 2820 0002 9350 5497

February 28, 2012

U.S. Environmental Protection Agency
Office of Federal Activities
International Compliance Assurance Division (2254A)
Ariel Rios Building
1200 Pennsylvania Avenue, N.W.
Washington, DC 20460

RE: ConocoPhillips Company, Billings Refinery, Annual Report for 2011

Dear International Compliance Assurance Division,

Enclosed with this letter is the required Annual Report for hazardous waste exported in 2011.

In 2011, ConocoPhillips announced plans to spin off their Refining and Marketing business into a new stand-alone company, named Phillips 66 Company. This formation is scheduled to be completed during the second quarter of 2012. It is expected that the ownership and operation of the Billings Refinery will be held by Phillips 66 Company. The necessary notifications and permit amendments will be made prior to and during this transition.

Please contact me should you have any questions regarding this report.

Sincerely,

Allen Eggen

1 enclosure

cc:

Denise Kirkpatrick
Montana Dept. of Environmental Quality
Hazardous Waste Program
PO Box 200901
Helena, MT59620-0901

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Company
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1107-0198

ocoPhillips

oute **EPA Mail**

To: Enforcement and Com

Mailstop: ARIEL RIOS NORTH

Department: 2254A

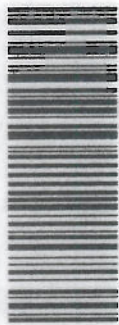
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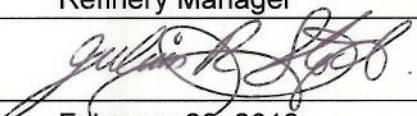


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US EPA
OFFICE OF FEDERAL ACTIVITIES
INTERNATIONAL COMPLIANCE ASSURANCE DIVISION (2254A)
ARIEL RIOS BUILDING
1200 PENNSYLVANIA AVENUE, N.W.
WASHINGTON DC 20460

U.S. E.P.A. Annual Hazard Waste Export Report

Calendar Year:	2011
Exporter:	
EPA Identification Number	MTD006229405
Name	ConocoPhillips Billings Refinery
Site Address	401 S. 23rd Street Billings, Mt 59101
Mailing Address	PO Box 30198 Billings, MT 59107-0198
Consignee:	
Name	Envirogreen Technologies Ltd.
Site Address	LELA Lot 401, Similco Mine Site Princeton, B.C. V0X 1W0 Canada
Primary Transporter:	
EPA Identification Number	CAT000624247
Name	MP Environmental Inc.
Hazardous Wastes (HW) Shipped:	
Description (1)	Petroleum refinery primary oil/water/solids separation sludge
EPA HW Number(s)	F037
DOT Hazard Class	Class 9, UN3077 PG III
Total Amount Shipped	610,879 pounds
Number of Shipments	29
Waste Minimization Efforts	When feasible, recovery of oil-bearing hazardous secondary materials in a refinery process.
Description (2)	Clarified Slurry Oil tank Sediment
EPA HW Number(s)	K170
DOT Hazard Class	Class 9, UN3077 PG III
Total Amount Shipped	226,944 pounds
Number of Shipments	10
Waste Minimization Efforts	Removal of tanks from slurry oil storage
Certification:	
<p>I certify under penalty of law that I have personally examined and am familiar with the information submitted in this and all attached documents, and that based on my inquiry of those individuals immediately responsible for obtaining the information, I believe that the submitted information is true, accurate, and complete. I am aware that there are significant penalties for submitting false information including the possibility of fine and imprisonment.</p>	
Name	Julian R. Stoll
Title	Refinery Manager
Signature	
Date	February 28, 2012